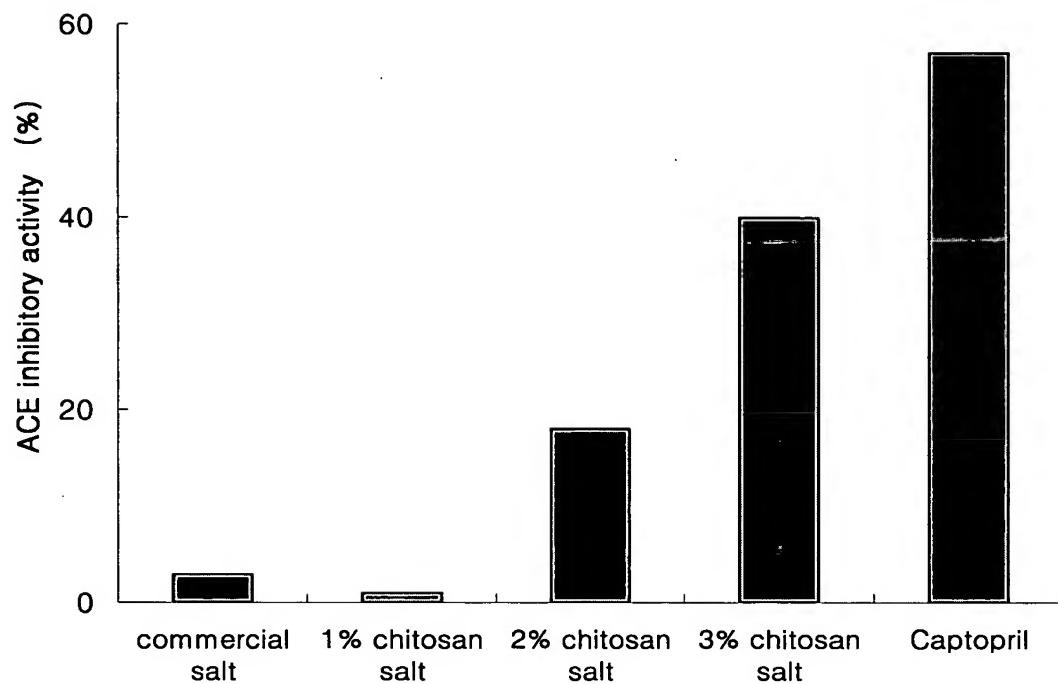


10/518419

1/6

FIG. 1

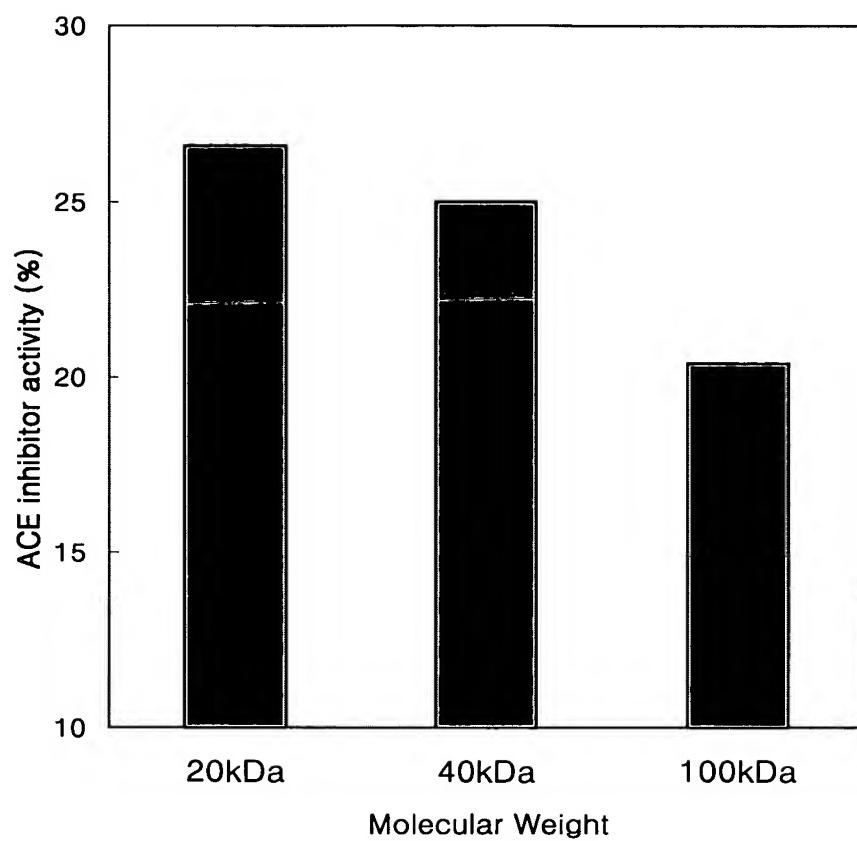


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2/6

FIG. 2

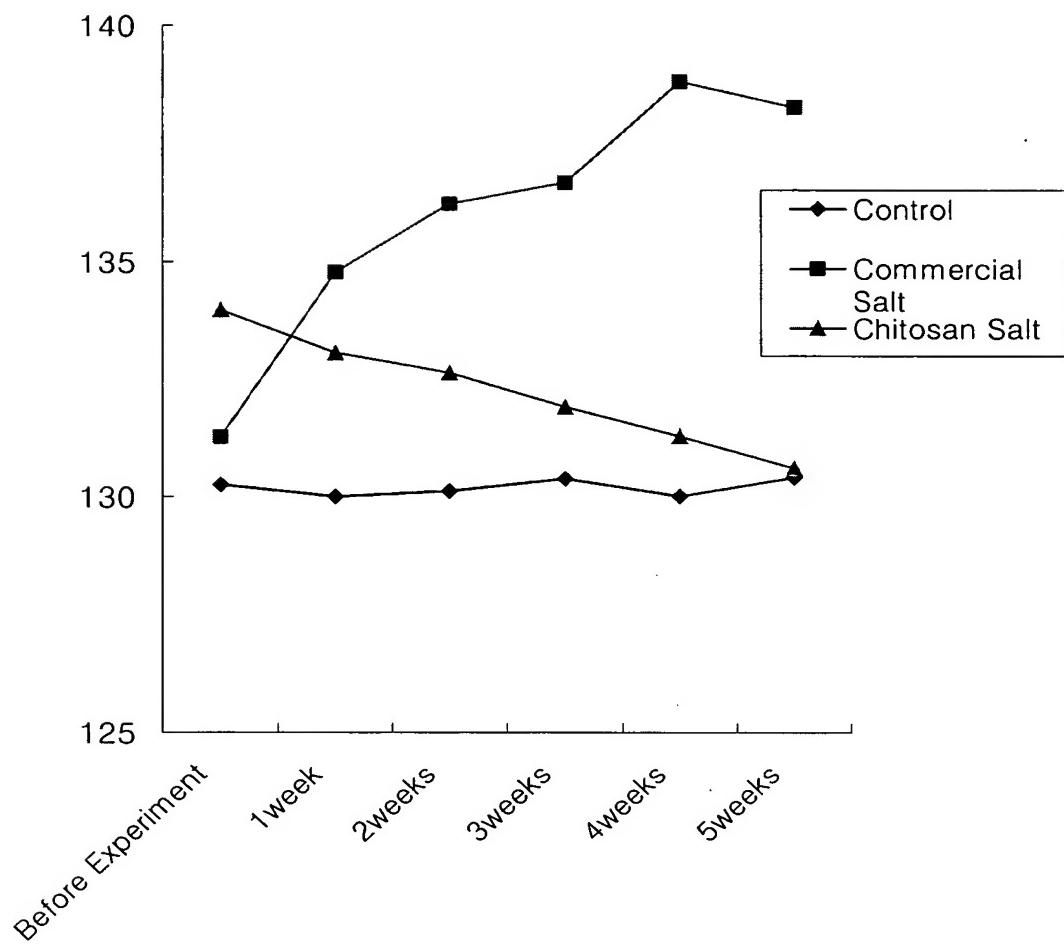


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3/6

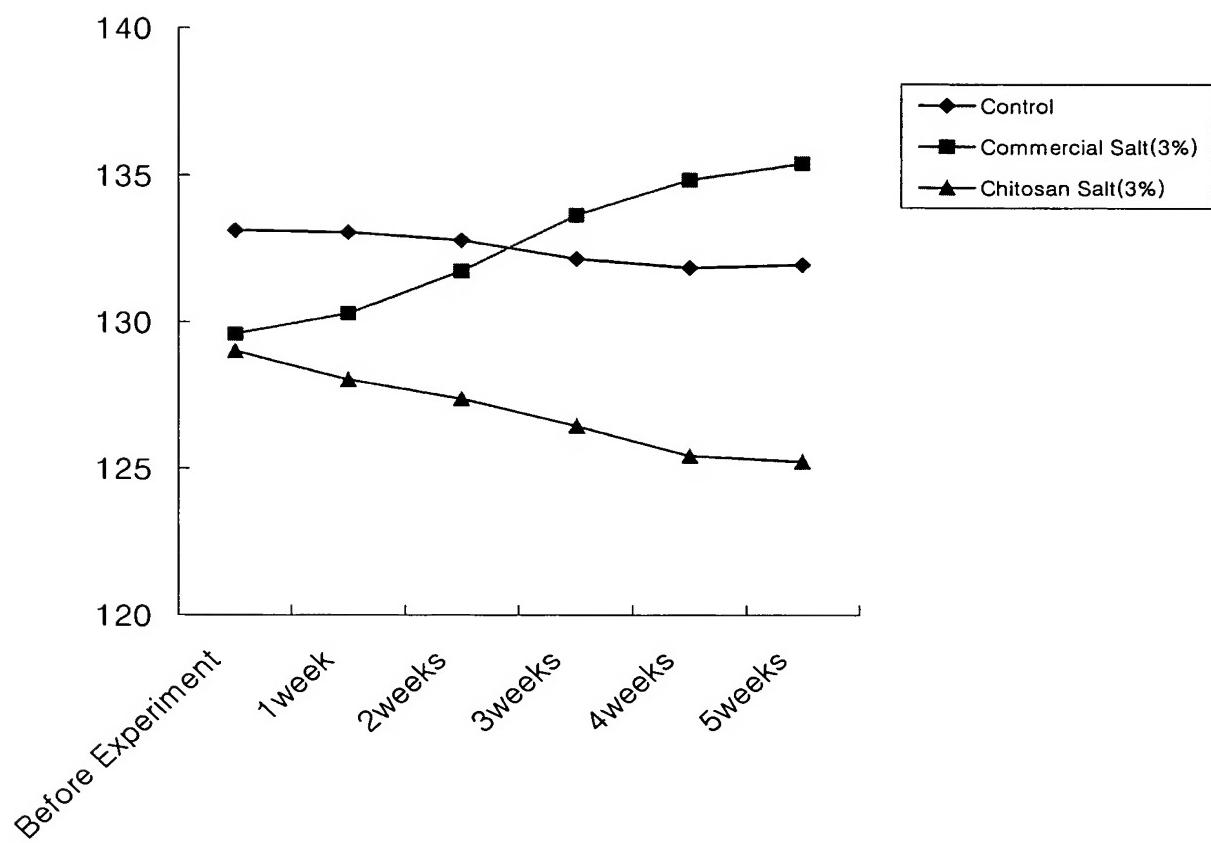
FIG. 3



10/518419

4/6

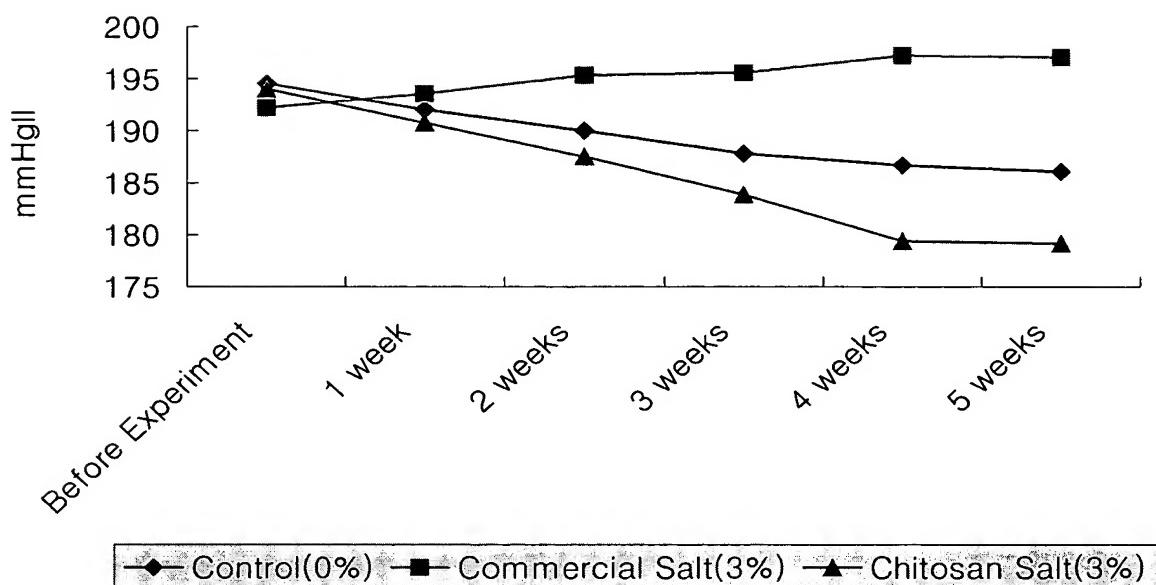
FIG. 4



10/518419

5/6

FIG. 5



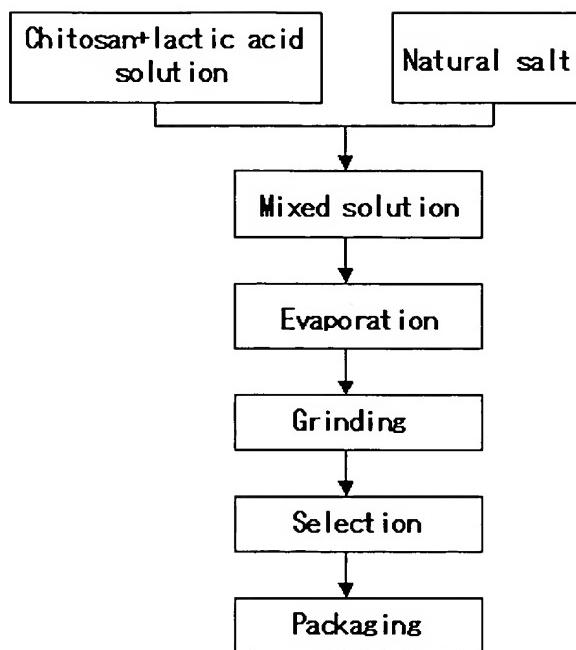
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6/6

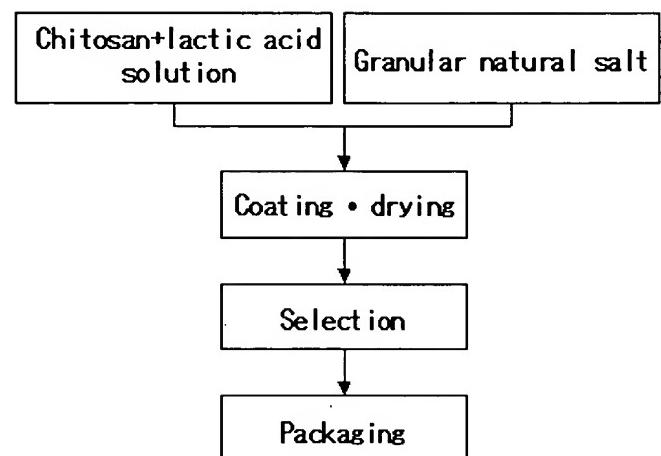
FIG. 6

<Prior Art>



70% granule, 30% powder

<Present Invention>



90% granule, 10% powder